

Bumper and Cladding Color Coat

Advanced, low-VOC, solvent-based coating

3700 Series

Polyvance's Bumper & Cladding Color Coat is an advanced, low-VOC, solvent-based coating designed to permanently recolor molded-in-color textured TPO and polypropylene plastic bumpers, side cladding, and trim found on many of today's cars, trucks, and SUVs. Bumper & Cladding Coat requires no adhesion promoter or sanding to apply; simply clean and spray! Bumper & Cladding Color Coat is not recommended over other substrates such as raw polyurethane (PUR) or OEM primed bumpers without sanding.

Bumper & Cladding Color Coat permanently recolors faded, marred, and stained plastic. It's not a silicone-based product that puts a quickly-fading shine on the plastic. It's an advanced solvent-based coating that sticks to the surface like glue, permanently recoloring it.

Bumper & Cladding Color Coat can be mixed to match any OEM molded-in-color bumper or cladding with the mixable tinting system.

Benefits:

- Permanently recolor faded, scuffed, marred, discolored, or damaged plastic bumpers, side cladding, and trim.
- Sticks to TPO and Polypropylene (PP) plastic without sanding. No adhesion promoter or primer required. Just clean the bumper and shoot!
- Sticks like glue! A pressure washer can't blast it off!
- Custom blend to match virtually any color.
- Low VOCs

Application:

- Clean plastic first using 1020 Scuff Magic Prep Soap and water. Dry completely, then clean with 1000 Super Clean plastic cleaner or 1001-4 EcoPrep plastic cleaner.
- Bumper & Cladding Coat will settle over time. Shake or stir thoroughly prior to using.
- Bumper & Cladding Coat is ready to spray right out of the can. Spray one to two light coats with an HVLP or conventional gun with 1.2-1.4 mm nozzle.
- Bumper & Cladding Coat is not a texture spray. Use Polyvance's 3802 Microtex or 3803 Flex-Text to simulate texture, then topcoat with Bumper & Cladding Coat.



VOCs:

VOCs (ready to spray) 2.79 lb/U.S. gal (334 g/L)
MIR (aerosols only) <1.75

Bumper & Cladding Coat is compliant under both EPA National VOC Emission Standards and California's SCAQMD Rule 1151. Check current rules for your locale before using.

Test Properties:

Application Viscosity (centipoise) 18-21 sec. #2 Zahn cup

Flash Point > 40°F (>4.4°C)

Film Build Per Coat 0.3 - 0.5 mils (8 - 12 μ)

Density 8.7 - 9.4 lb/U.S. gal

See MSDS and product label for additional safety information. MSDS and info sheet may be downloaded from www.polyvance.com



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