

# Nitro Fuzer Accessory Shelf

# 6074

## Product Information and Installation Instructions



Tools not included.

### Benefits:

- Safely holds tools like grinders, cutters, and sanders.
- Installs easily.
- Increases the utility of the welding cart set-up
- Folds out of the way when not in use.

### Features:

- Powder-coated, 16 gauge steel for durability.
- Bolted design for strength and simplicity.
- Slotted edge design to hold extra air tools.
- 10 lb weight limit
- Open dimensions: 16.8 in x 9.4 in x 0.75 in  
42.7 cm x 23.9 cm x 1.9 cm
- Closed dimensions: 10.5 in x 9.4 in x 0.81 in  
26.7 cm x 23.9 cm x 1.9 cm

### Installation Instructions:

- 1: Align the sides of the drilled stationary shelf with the edges of the welder and mark the hole locations onto the welder top.
- 2: Lightly centerpunch the (4) hole locations onto the top.
- 3: Unplug the welder, then remove the (8) screws that secure the top to the welder.
- 4: Mark the top yellow wire with tape to identify it later and unplug the (3) wires going to the trigger switch.
- 5: With the lid removed, drill (4) 1/4" holes where marked. **DO NOT DRILL WITH THE LID ON THE WELDER!**
- 6: Deburr the holes.
- 7: Securely fasten the shelf to the lid with (4) 1/4" bolts and locknuts. Tighten firmly.
- 8: Install the hinged part of the shelf with the remaining 2 bolts and locknuts. Do not fully tighten or you will not be able to fold the shelf.
- 9: Reconnect the wires in the same order as removed.
- 10: Reinstall the lid, taking care not to overtighten the screws.

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Polyvance's 6074 Nitro Fuzer Accessory Shelf can be attached to any flat-topped Polyvance nitrogen welder to provide convenient storage of tools and accessories during plastic repair. The shelf easily folds out of the way when not in use.

