

ALL SEASONS

3041

Waterborne Gray Primer Surfacer for Plastics

Polyvance's ALL SEASONS E-Z Sand is a light gray waterborne primer surfacer for use on repaired plastic bumpers. The high-build formula hides 180 grit scratches in one pass and is compatible with all automotive topcoat systems. E-Z Sand is ready to spray out of the can, so it's easy to use and totally eliminates wasted paint. ALL SEASONS has very low VOCs so it is safer for technicians and the environment.

Benefits:

- Compatible with all underlying refinish coats
- Super-low VOCs—easily complies with SCAQMD Rule 1151 and EPA National Rule limits
- No waste—what you don't spray, pour back in the can. Eliminates the expense of wasted, over-mixed paint
- 1K, ready-to-spray formulation with no pot life issues
- Offers 2K performance with 1K simplicity – excellent color holdout, water and solvent-resistance, and no sand scratch swelling
- Fantastic adhesion to nearly any substrate
- Fills 180 grit scratches in one pass
- Sands easily without loading up the paper
- No hazardous isocyanates in the sanding dust
- Freeze-thaw stable for 5 cycles

Application:

- Clean substrate with 1000 Super Prep or 1001-4 EcoPrep Plastic Cleaner, sand with 180-320 grit sandpaper, blow dust free
- Apply Polyvance's Plastic Magic adhesion promoter over any exposed PP or TPO plastic substrates
- Using a 1.3 – 1.8mm HVLP gun, apply a medium wet coat (2-3 mils per coat). Allow to flash completely before applying more coats
- Dry sand with 320-400 grit paper after 30-45 minutes, or wet sand in 1-2 hours, depending on ambient conditions. May also be baked up to 180°F to speed dry time



Customer Support:
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DRIES QUICKLY!
DRIES SMOOTH!

Dry Time (Varies with Temperature & Humidity)

	Dry Time
Room Temp.	±60 min.
180°F	20 min.

E-Z Sand Part Numbers

Size	Part Number
Quart	3041-4
Gallon	3041-1
5 Gallon Pail	3041-5
50 Gallon Drum	3041-D

E-Z Sand Specifications

Size	Shipping Weight	Dimensions
Gallon	10.6 lbs.	6.5"dia x 7.5"h
5 Gallon Pail	54 lbs	12.8"dia x 15"h
50 Gallon Drum	570 lbs	22.5"dia x 36"h

	Product	Recommended
Viscosity Range	24 - 30 sec #3 Zahn Cup	26 sec #3 Zahn Cup
Spray Temperature	50°F - 95°F	72°F
Gun Nozzle Size	1.3 - 1.8 mm	1.4 mm
Dilution with Water	0 - 9%	0 - 4.5%