

ALL SEASONS SEALER

3050, 3051, 3052

Waterborne Sealer for Automotive Bumpers

Polyvance ALL SEASONS Waterborne Sealer is a satin, freeze-tolerant waterborne sealer for finishing primed OEM and aftermarket plastic bumpers, and raw polyurethane bumpers.

ALL SEASONS Waterborne Sealer is compatible with all automotive topcoat systems and dries quickly to a smooth basecoat-ready finish. Because it was designed to be sprayed over questionable waterborne primers used on aftermarket bumpers, you can have the confidence that the sealer will provide a durable barrier coat for any basecoat paint. From black to white, ALL SEASONS Sealer can be sprayed right out of the can or mixed to any shade of gray required for basecoat color matching.

Benefits:

- Excellent adhesion and durability.
- 1K product, means no waste. What you don't use, pour back into the can.
- Outstanding solvent and water resistance. ALL SEASONS SEALER will not lift if exposed to water after completely dried.
- Freeze-Thaw Stable: Passes 5 freeze-thaw cycles.
- Compatible with all common single-stage, base/clear and waterborne automotive topcoat systems.
- Outstanding flexibility.
- Simple to use.
- Low VOCs.

Application:

- Prepare surface by cleaning with 1000 Super Prep or 1001 EcoPrep, then scuff with a red scuff pad or sand with 400 grit sandpaper.
- Stir ALL SEASONS Waterborne Sealer. Apply a medium wet coat with a base coat gun using a 1.3 mm nozzle. Ready to spray right out of the can. No additional water needs to be added, but if desired, ALL SEASONS Waterborne Sealer may be diluted with water to lower the spray viscosity. Orange peel disappears as it dries.
- Allow to dry between coats. ALL SEASONS Waterborne Sealer may be top-coated at any time after it has completely dried. Dry time varies depending on temperature and humidity; allow at least 60 minutes at 72°F or 20 minutes at 180°F. If required, sealer may be nib sanded using 600 grit sandpaper
- Clean spray gun with water, then rinse with acetone.



DRIES FAST AND SMOOTH!

**SCAQMD VOC:
185 g/L 1.55 lb/gal**

Dry Time (Varies with Temperature & Humidity)

	Dry Time
Room Temp.	±60 min.
180°F	20 min.

ALL SEASON Waterborne Sealer Part Numbers

Size / Color	White	Light Gray	Black
Quart	3050-4	3051-4	3052-4
Gallon	3050-1	3051-1	3052-1

ALL SEASON Waterborne Sealer Specifications

Size	Shipping Weight	Dimensions
Quart	3.01 lbs	4.2" dia x 4.8"h
Gallon	11.83 lbs.	6.5" dia x 7.5"h
5 Gallon Pail	58.59 lbs	12.8" dia x 15"h
50 Gallon Drum	590.4 lbs	22.5" dia x 36"h

	Product	Recommended
Viscosity Range	770 - 850 cps	800 cps
Spray Temperature	50°F - 90°F	72°F
Gun Nozzle Size	1.2 - 1.6 mm	1.3 mm
Dilution with Water	0%	0 - 5%



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