

Variable Texture Coating

Flextex VT is a tough, variable texture material formulated to simulate textured automotive plastics and metal. It can be used over or under most finishes and may be topcoated with Bumper and Cladding Coat paint, base/clear or single stage paint systems. Flextex VT has excellent durability and may be used as the finish coat where black texture is needed.

Benefits:

- Simulates OEM textures
- Only one texture paint needed for all texture sizes
- Compatible with nearly all topcoat systems
- Does not need to be top coated if black texture is desired

Application:

- For best results, apply Flextex VT over primer-surfacer sanded with 320 grit. See www.polyvance.com for texturing info sheet and instructional videos.
- To build texture, apply 3 to 5 light “splatter” coats allowing flash time between coats. Move gun quickly and don’t flow out the paint. Reduce fluid flow at gun for light coats. Let dry 30 minutes if light coats are applied and 2 to 3 hours for heavier applications before top coating. Flextex VT can be top coated at any time after the minimum dry time.
- After Flextex VT has completely dried, (if desired) topcoat with a light coat of Bumper and Cladding Coat followed by one or two more wet coats. If another type of topcoat is needed, use a lacquer compatible top coat system.
- Clean spray gun immediately after use with lacquer thinner.



Product Specifications

Size	Part Number	Shipping Weight	Dimensions
Quart	3803-4	2.3 lbs. 1.05 kg	4.25"dia x 5"h
Gallon	3803-1	8.3 lbs 3.77 kg	6.5"dia x 7.5"h

VOC: 5.95 lb/gal (713 g/L)

Test Properties:

Flash Point > 40°F (>4.4°C)
Density 8.2 lb/U.S. gal

See SDS and product label for additional safety information. SDS and technical data sheet may be downloaded from www.polyvance.com.

Texturing Reference: Use a test panel for determining the textured desired. Paint with no reducer and low air pressure at the gun will produce the coarsest texture. For finer textures, reduce the paint with lacquer thinner up to 100%.

Heavy Texture: Spray Flextex VT straight from the can using a 1.8 mm spray gun and low air pressure.

Medium Texture: Reduce Flextex VT 25% by volume with thinner and spray with a 1.3 - 1.4 mm spray gun using moderate air pressure.

Fine Texture: Reduce Flextex VT 50% by volume with thinner and spray with a 1.3 - 1.4 mm spray gun using a higher air pressure.

Smooth Texture: Reduce Flextex VT 100% by volume with thinner and spray at the optimal air pressure for the gun used to produce a smooth finish.

Textures Shown Actual Size

